RACER TECH – RZR 800/570 RIGID MOUNT FRONT BUMPER INSTALL

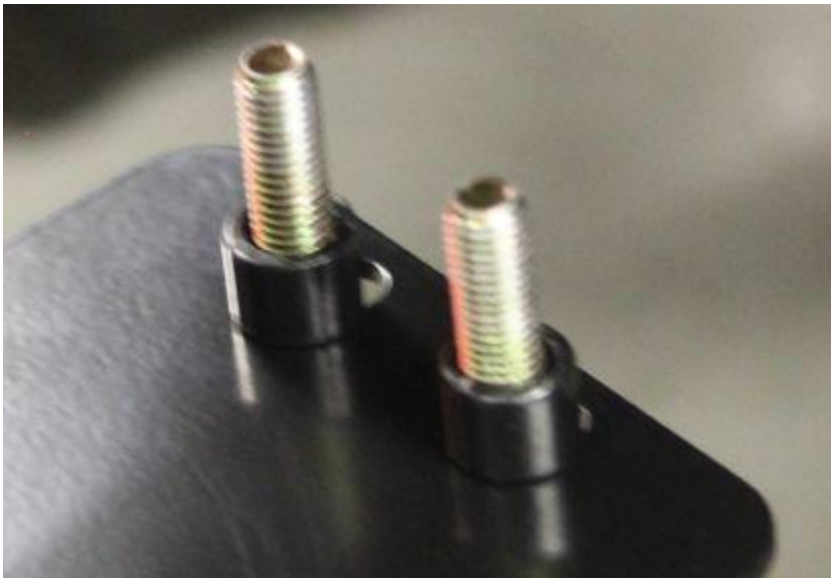
Supplied Hardware:

(1) – Bumper
(2) – Rigid arms (pair)
(1) – Bash plate
(1) – Logo backing plate
(2) – ½" Spacers
(2) – M10-1.5 x 40mm hex bolts
(2) – M10 lock washers
(4) – 3/8-16 – Button head bolts (bash plate)
(4) – 10-24 x ½" Button head bolts (logo backer)
(4) – 10-24 nyloc nuts
(2) 5/16-24 x 7/8" Socket head bolts (rigid arms to bumper)
(2) – 5/16-24 nyloc nuts
(4) – 3/8-16 x 1" hex bolts (rigid arms to chassis)
(8) – 3/8-16 nyloc nuts

1. Remove RZR hood assembly per service manual.

2. Before installing bumper, install the bash plate and logo backer to the base of the bumper with the supplied hardware button head hardware and nyloc nuts.

3. Remove the front two bolts from the bottom of the front differential and discard. Using the supplied M10 x 40mm hex bolts, lock washers and ½" long spacers install the base of the bumper in to the two open holes and tighten the hardware almost totally tight.



4. Using the supplied 5/16 x 7/8” socket head bolts and nyloc nuts, attach the rigid arms to the bumper tightly.

5. Fit the mounting plates up to the dash bar on the RZR chassis as evenly as possible and mark or center punch the hole locations.

6. Drill the holes to one size over 3/8” through the first surface of the dash tube. (You do not need to drill through both walls of the tube.)

7. Once the holes are drilled you can use the supplied 3/8” hex bolts and nyloc nuts to fasten the rigid arms to the chassis.

8. After all the hardware is installed go over the entire bumper and make sure all the mounting hardware it tightened down.

9. Reinstall the hood assembly and the job is complete.

If you have any questions regarding this product or the installation feel free to call or email us any time of the day for assistance.

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